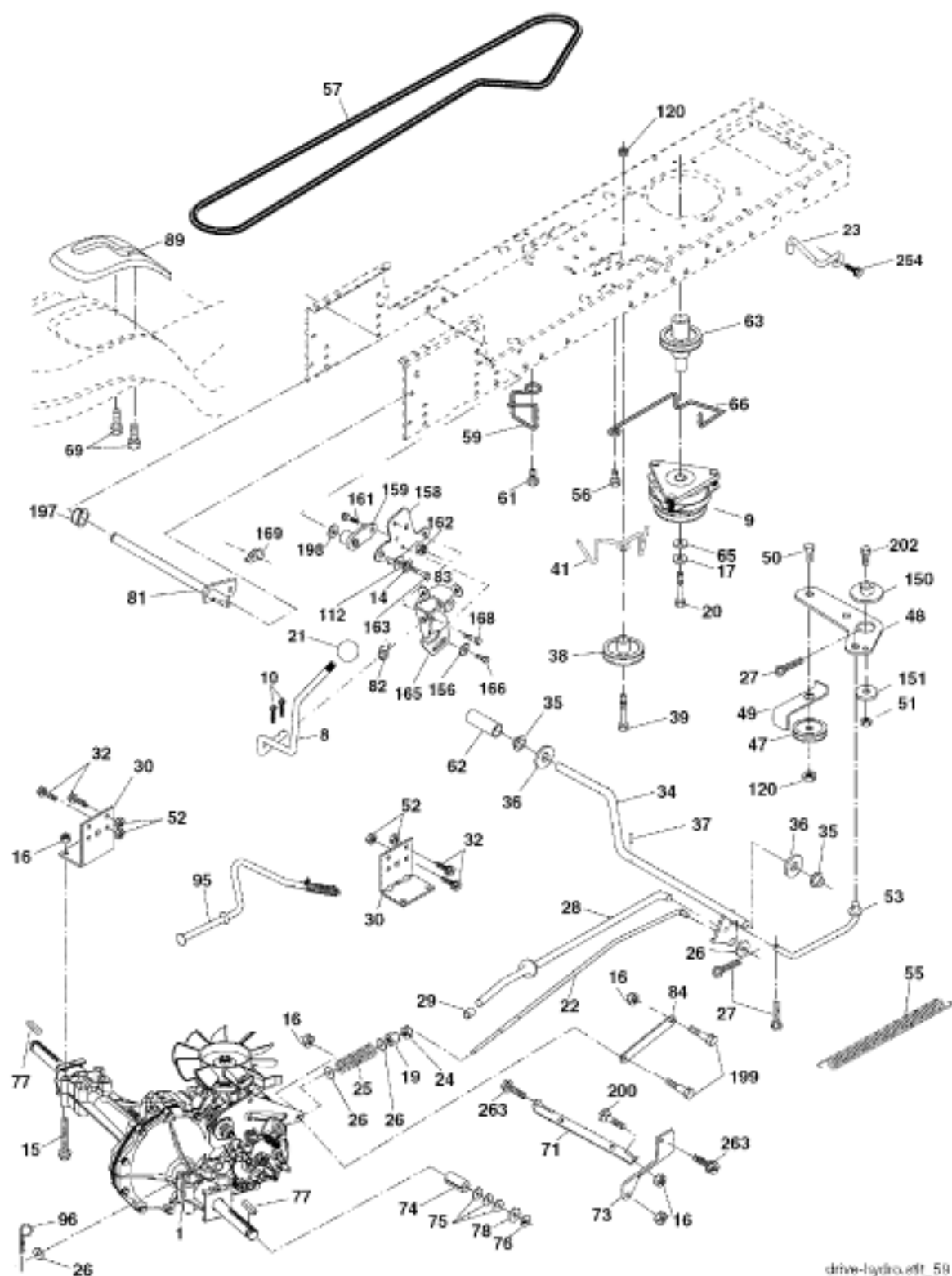


TRACTOR - - MODEL NUMBER 917.273642
GROUND DRIVE



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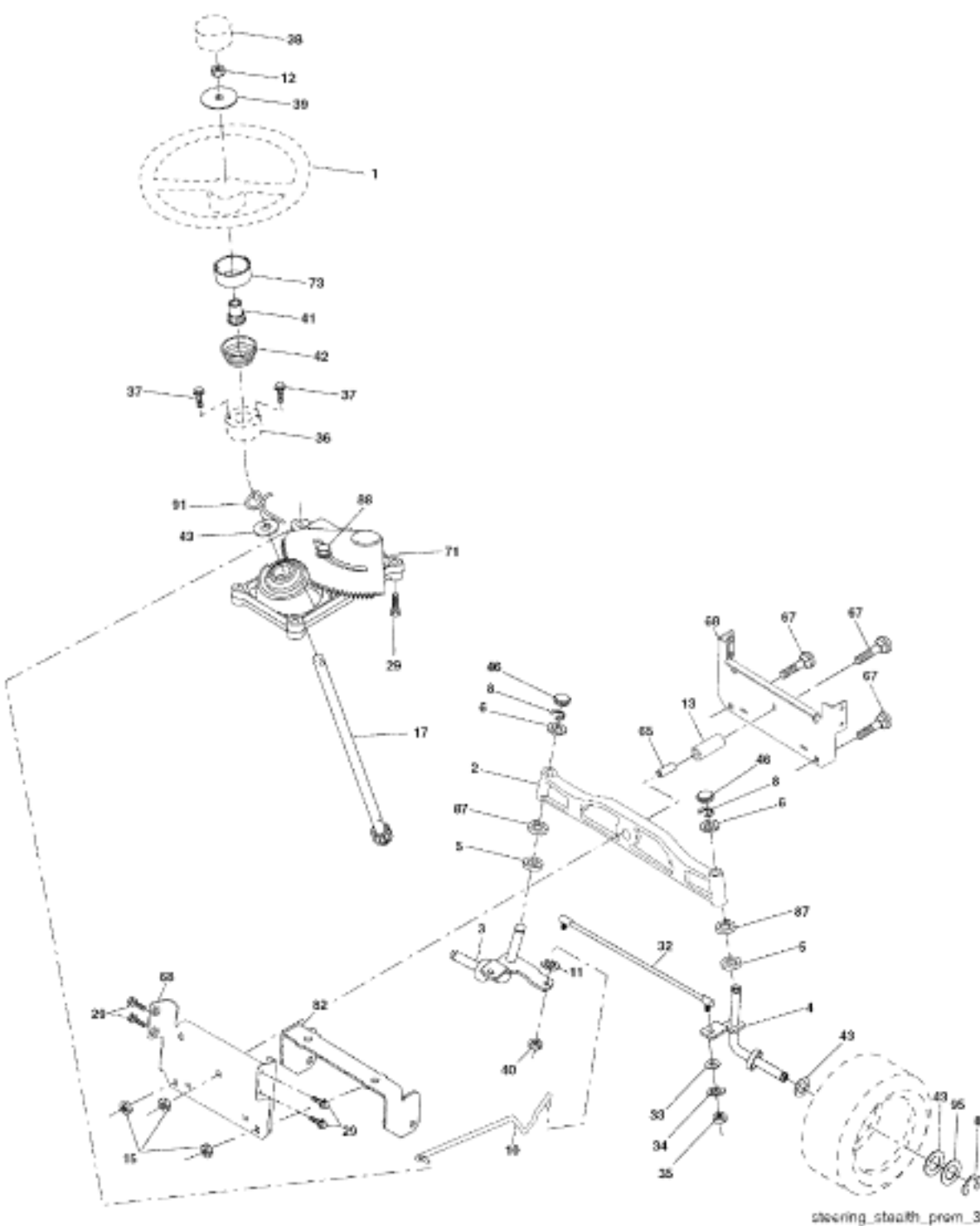
TRACTOR - - MODEL NUMBER 917.273642

GROUND DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	---	Transaxle, HydroGear, Model Number 314-0510 (See Break down)	62	123533X	Cover, Pedal
8	165866	Rod Shift Fend.	63	174807	Pulley, Engine
9	180505	Clutch Electric	65	10040700	Washer
10	76020416	Pin Cotter 1/8 x 1	66	154778	Keeper Belt Engine
14	10040400	Washer Lock Hvy 1/4	69	142432	Screw Hw Wsh Hi-Lo 1/4-1/2 unc
15	74490544	Bolt Hex Flghd 5/16-18 Gr. 5	71	169183	Strap Torque LH
16	73800500	Nut Lock Hex W/Ins. 5/16-18 unc	73	169182	Strap Torque RH
17	126197X	Washer	74	137057	Spacer, Axle
		1-1/2 OD x 15/32 ID x .250	75	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
19	73800600	Nut Lock Hex W/Wsh 3/8-16 unc	76	12000001	E-Ring
20	173937	Bolt Hex	77	123583X	Key, Square
		7/16-20 x 4 x Gr. 5-1.5 Thr.	78	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
21	130564	Knob	81	165596	Shaft Assy. Cross Taper
22	169498	Rod, Brake	82	165711	Spring Torsion
23	190736	Bracket Anti-Rotation	83	19171216	Washer 17/32 x 3/4 x 16 Ga.
24	73350600	Nut, Hex Jam 3/8-16 unc	84	169594	Link Transaxle
25	106888X	Spring, Brake Rod	89	188309X428	Console, Shift
26	19131316	Washer	95	170201	Rod Bypass
27	76020412	Pin Cotter 1/8 x 3/4 CAD.	96	4497H	Retainer Spring 1" Zinc/Cad
28	175765	Rod, Parking Brake	112	19091210	Washer 9/32 x 3/4 x 10 Ga.
29	124236X	Knob Brake Parking	120	73900600	Nut Lock Flg 3/8-16 unc
30	169592	Bracket, Transaxle	144	19111016	Washer 11/32 x 5/8 x 16 Ga.
32	74760512	Bolt Hex Hd 5/16-18 unc x 3/4	150	175456	Spacer Retainer
33	72140506	bolt Rdhd Sqnk 5/16-18 unc x 3/4	151	19133210	Washer 13/32 x 2 x 10 Ga.
34	175578	Shaft, Foot Pedal	156	166002	Washer 5/16 ID x 1.0 x .125
35	120183X	Bearing, Nylon	158	165589	Bracket Shift Mount
36	19211616	Washer	159	183900	Hub Shift
37	1572H	Pin, Roll	161	72140406	Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr. 5
38	179114	Pulley, Composite	162	73680400	Nut Crownlock 1/4-20 unc
39	72110622	Bolt Rdhd 3/8-16 unc x 2-3/4 Gr. 5	163	74780416	Bolt Hex Fin 1/4-20 unc x 1 Gr. 5
41	175556	Keeper, Belt Idler Flat	165	165623	Bracket Pivot Lever
47	127783	Pulley, Idler, V-Groove	166	17490510	Screw 5/16-18 x 5/8
48	154407	Bellcrank Clutch Grnd Drw Stl	168	165492	Bolt Shoulder 5/16-18 x .561
49	123205X	Retainer, Belt	169	165580	Plate Fastener Cross Shf.
50	72110612	Bolt	197	169613	Nyliner Snap-in 5/8 ID
51	73680600	Nut Crownlock 3/8-16 unc	198	169593	Washer Nyl 7/8 ID x .105"
52	73680500	Nut, Crownlock 5/16-18 unc	199	169612	Bolt Shoulder 5/16-18 unc
53	105710X	Link, Clutch	200	72140508	Bolt Rdhd Sqnk 5/16-18 unc x 1
55	105709X	Spring, Return, Clutch	202	72110614	Bolt Carr Sh 3/8-16 x 1-3/4 Gr. 5
56	17060620	Screw 3/8-16 x 1-1/4	254	17000616	Screw 3/8-16 x 1
57	140294	V-Belt, Ground Drive	263	17000612	Screw 3/8-16 x .75
59	169691	Keeper, Center Span			
61	17120614	Screw 3/8-16 x .875			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.273642
STEERING ASSEMBLY



TRACTOR - - MODEL NUMBER 917.273642

STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	159944X428	Wheel Steering
2	184706	Axle Asm
3	169840	Spindle Asm LH
4	169839	Spindle Asm RH
5	6266H	Bearing Race Thrust Harden
6	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
8	12000029	Ring Klip #t5304-75
10	175121	Link Drag
11	STD551137	Washer Lock Hvy Hlcl Spr 3/8
12	73940800	Nut Hex Jam Toplock 1/2-20 unf
13	136518	Spacer Bearing Axle Front
15	145212	Nut Hex Flange Lock
17	177883	Shaft Asm. Steering
29	17000612	Screw 3/8-16 x 3/4
32	171888	Rod Tie
33	19111216	Washer 11/32 x 3/4 x 16 Ga.
34	10040500	Washer Lock Hlcl Spr 5/16
35	73540500	Crownlock Nut 5/16-24 unf
36	155105	Bushing Strg
37	152927	Screw
38	159946X428	Insert Cap Strg Wh
39	19182411	Washer 9/16 ID x 1-1/2 OD 11Ga.
40	73540800	Nut Crownlock 3/8-24
41	159945	Adaptor Wheel Strg
42	163888X428	Boot Steering
43	121749X	Washer 25/32 1 1/4 x 16 Ga.
46	184946X505	Cap Spindle
65	160367	Spacer Brace Axle
67	72110618	Bolt, Rdhd Sq 3/8-16 unc x 2-1/4
68	169827	Axle, Brace
71	175146	Steering Asm.
73	160135X428	Extension Steering Stealth
82	169835	Bracket Susp. Chassis Front
87	173966	Washer Flat .781 x 1-1/2 x .15
88	175118	Bolt Shoulder 7/16-20 unc
91	175553	Clip Steering
95	188967	Washer Harden .793 x 1.637 x .060

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm